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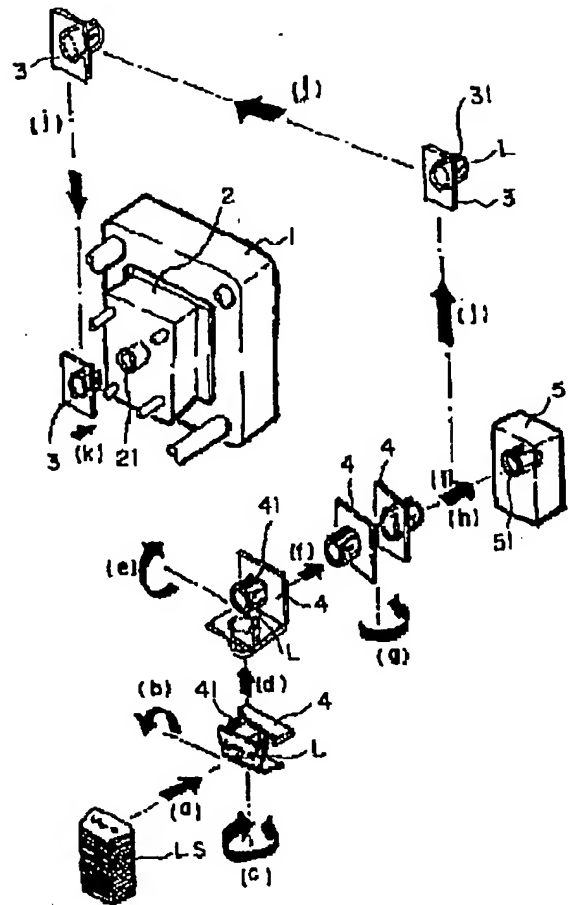
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TITLE : LABEL INSERTING METHOD



ABSTRACT : PROBLEM TO BE SOLVED: To provide a label inserting method by which one operating cycle of an injection molding machine is short and productivity can be enhanced.

SOLUTION: This label inserting method is to insert a label L wound around an insert chuck 3 into a cavity of a mold in order to cast-wrap the surface of a work injection-molded in a synthetic resin with the label L in one piece. First the label L is wound around a simulated core 4 and is once retained in the simulated mold 5 and then the insert chuck 3 receives the label L retained in the simulated mold 5 to insert the label L into the cavity 21 of the mold 2.

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